



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM720V6000102-31

Job Sheet 182334



Part No: RBEM720V6000102-31

Job Qty: 6 ea

Part Name: Emblem



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/5/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBEM720V6000102 Rev. 2 IPP Rev. A 18.05.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	9/5/18	9/5/18	0.00	0.00	Purchasing		<i>[Signature]</i> AUG 29 2018
110	Packaging	6 pcs	9/5/18	9/5/18	0.00	0.00	Packaging2		<i>[Signature]</i> AUG 29 2018
120	QC	6 pcs	9/5/18	9/5/18	0.00	0.00	QC6		38 9-89
130	Packaging	6 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-1		<i>[Signature]</i> AUG 31 2018
140	QC21-SA	6 Ea	9/5/18	9/5/18	0.00	0.00	QC21		9-89 AUG 23 2018

Part Op 100 - 1-Issue P/O to Studio Letterage; P/O 040831 2-Fabricate as per DWG.

DOE: 19-08-29 ab

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM720V6000102-31P	Emblem	6 Ea (1 ea)	100-Purchasing	<u>S106339</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM720V6000102-31P	6	0	0

Part Specifications

Specifications could not be found.



Container No: S106340



Part: RBEM720V6000102-31

Job No: 182334

Serial No/Batch: S106340

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/29/18

Plex 8/23/18 7:10 AM dart.lavoie.chantal

WAG 2 2 2018
WAG 2 2 2018
32
23 2

WAG 2 2 2018

WAG 2 2 2018

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0217	-31 CH'D DIMS WAS 5.25 IS 5-1/24" ±1/2', WAS 15.16 IS 15-33/64" ±1/2'.	11/10/2016	RJC	JAG

1-1/4 ARIAL FONT
BLACK LETTERS

5 1/4" ± 1/2"

NE PAS MARCHER
DO NOT STEP
RBEM720V6000102

15 33/64" ± 1/2"

(-31)

EMBLEM

DART AEROSPACE	
TITLE ENGINE BLANK	
DWG NO. RBEM720V6000102-31	REV 2
MAT'L BLACK VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:3	DATE 12/15/2015 SHEET 9 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040831

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040831
PO Date: 8/23/18
Due Date: 8/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
AUG 23 2018
Corbe

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182333	D4721-1P			Decal D4721-1 As Per Dwg D4721 Rev. A	Firmed	-	8/30/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	182334	RBEM720V6000102-31P			Emblem As Per Dwg RBEM720V6000102-31 Rev.2	Firmed	-	8/30/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:													\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CZ
2018

Plex 8/23/18 1:44 PM dart.baker.diane

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46767
Date: 08/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
12			D4721-1P. ✓	H	6.6667 ✓	80.00
6			RBEM720V6000102-31P. ✓ PO# 040831 Attn: Diane Baker	H	13.3333 ✓	80.00
			Subtotal:			160.00
			H - HST HST.			20.80
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	180.80
Comment: WO23472					Amount Paid	0.00
Sold By:					Amount Owing	180.80

JAS
38
9-89

241
252
263

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

040831

Packing Slip#

WO# 23472

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4721- 1P, RBEM720V600102-31P.

Quantity:

12.6

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Aug 29, 2019

Authority:

Bm + Avery

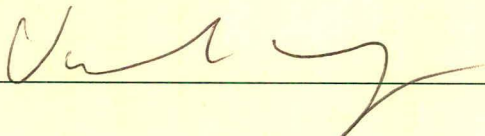
Approval:

Valerie Yang

Date: (yyyy/mm/dd)

2018/08/29

Signature:



Title:

Office Admin.

DAS
38
9-89

